

Eco-design of PV technologies

Sabela Teixeira Taboada

Prof. Angélique Léonard

steixeirataboada@uliege.be

a.leonard@uliege.be

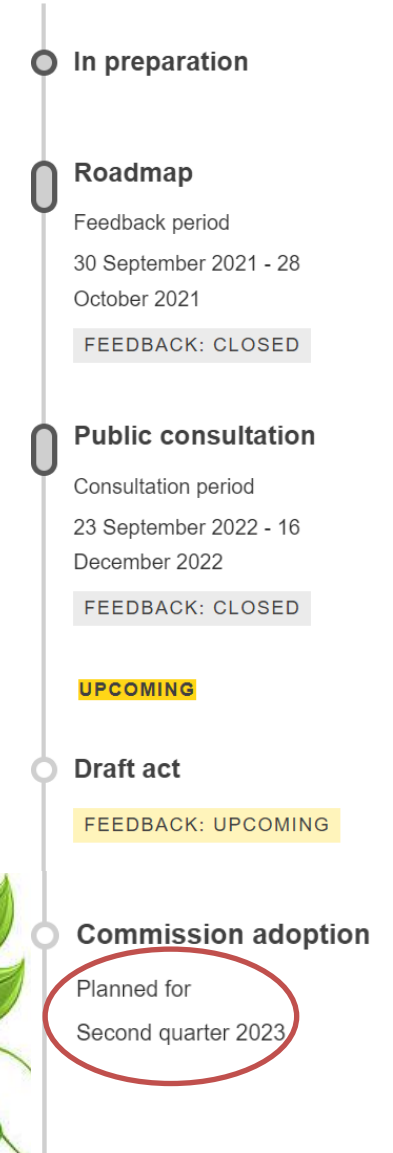
► **Ecodesign** definition:

The integration of environmental aspects into product design with the aim of improving the environmental performance of the product throughout its whole life cycle.

► **Aim:** promoting the energy efficiency, more durable, reusable, repairable, upgradable, recyclable and generally less harmful to the environment photovoltaic modules, inverters and systems

► Current status of legislation:

- Directive 2009/125/EC on Eco-design: requirements for energy-related products
- Initiative: ‘Ecodesign – European Commission to examine need for new rules on environmental impact of photovoltaics ’: ongoing work on eco-design measures for solar panels, including possible requirements on carbon footprint



Significant environmental aspects must be identified with reference to the **phases of the life cycle** of the product:

- **raw material** selection and use;
- **manufacturing**
- **packaging, transport, and distribution**
- **installation and maintenance;**
- **use**
- **end-of-life**

Environmental aspects that must be assessed where relevant:

- predicted **consumption of materials, of energy** and of other resources such as fresh water
- **anticipated emissions** to air, water or soil
- **anticipated pollution** through physical effects such as noise, vibration, radiation, electromagnetic fields
- expected generation of **waste material**
- possibilities for **reuse, recycling and recovery of materials and/or of energy**

Parameters for evaluating the potential for improving the environmental aspects referred to the previous category:

- **weight and volume** of the product
- use of **materials issued from recycling** activities
- **consumption of energy, water** and other resources throughout the lifecycle

Eco-design assessment as starting point



PHASE 1 - DESIGN

- Are the main functions of the product well defined and provided
- Is the product easy to maintain?
- Is it possible to access parts or modules for repair, refurbishment and reuse in a non-destructive and reversible way?
- Are parts of the product built in a standardized way (for compatibility, upgrade, repair, ...)?
- Is the product designed robust enough to withstand the intended use for the intended use time (material choice, construction, wear and tear, ...)?
- Does the design promote positive behaviour change or product attachment?



PHASE 4 - DISTRIBUTION

- Are long distances across logistics (between material extraction, within the supply chain and along distribution) avoided?
- Are logistics organized climate neutrally?
- Is a reverse logistics for end of life in place?
- Does the packaging add value beyond product protection and marketing?
- Is packaging material eco-friendly, reduced or even avoided?
- Can the packaging be reused (reverse logistics) or recycled?



PHASE 2 - RESSOURCES

- Is the product built lightweight?
- Are recycled or renewable materials used instead of virgin materials?
- Is the product built with recyclable materials?
- Are materials with big environmental burden avoided? (aluminium, concrete, precious metals, ...associated with climate change)
- Are toxic or hazardous materials avoided?
- Is it composed of few different materials (e.g. just one type of plastic)?



PHASE 5 - USE

- Is the product trying to reduce the energy consumption?
- Can rapid wear and tear be avoided or can worn parts be replaced?
- Does the product have a switch off button / energy saving mode?
- Is the product trying to avoid or reduce the amount of consumables?
- Does the product allow more eco-friendly (e.g. 3rd party) consumable
- Is a minimum of waste generated during the use phase?



PHASE 3 - MANUFACTURING

- Is the production optimized energy-efficiently?
- Are auxiliaries and operational material usage optimized or even avoided (water, air, oil,...)?
- Is waste avoided during manufacturing?
- Are components assembled in removable ways (mono-material dismantling)
- Are waste and by-products (also waste water or lost heat) used as a resource for other nearby companies (industrial symbiosis)?



PHASE 6 - AFTER USE

- Can the product be re-used for a different purpose?
- Does the product provide information how to dispose of (for re-use, recycling)?
- Are recycling processes established?
- Can toxic materials be disposed of separately?
- Is a safe disposal possible?

Based on EcoDesign Circle learning board

Preliminary phase before
the full LCA

Definition of the
scenarios and the
functional unit

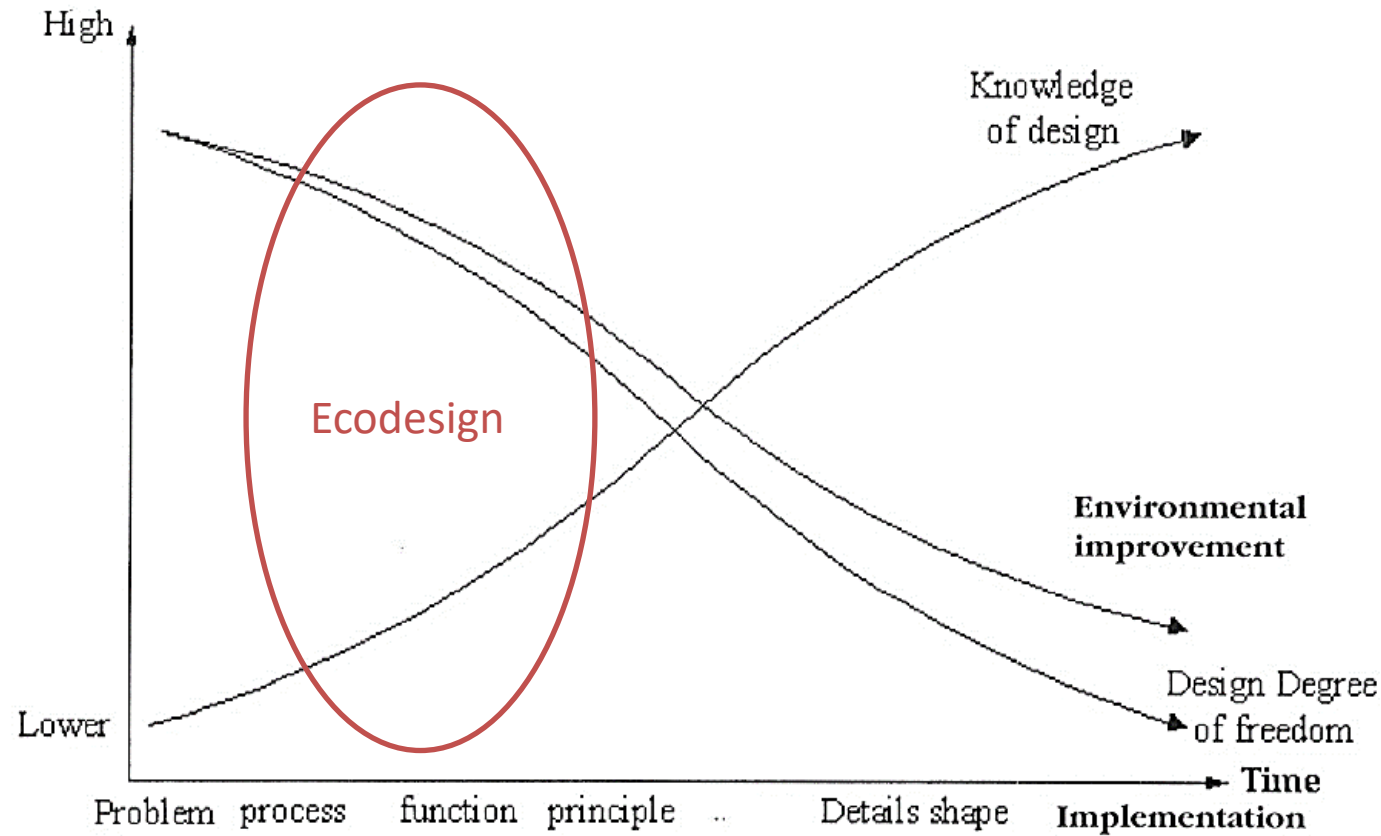
Analyzing manufacturing
routes and constituting
materials of cells and
modules

Identifying and
comparing alternatives
to select best option to
be implemented from an
eco-design perspective

Concerns about
toxicology

PILATUS
PEPPERONI
VALHALLA

Environmental-conscious design process paradox



Implementing Life Cycle Assessment in Product Development

Gurbakhash Singh Bhandar; Hauschild, Michael; McAloone, Tim

Environmental Progress; Dec 2003; 22, 4; Agricultural & Environmental Science Collection, pg. 255

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